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Repair Strips - Application Instructions



1. Using a Foxtail Dust Brush, remove debris and loose material from damaged and surrounding area to prepare area for buffing.



2. Liberally apply cleaning solvent to entire damaged area. Allow to air dry until cleaning solvent evaporates off.



3. Prepare the surface using a buffing tool to achieve a rough profile and remove any loose material. Use the buffing tool to create an angle around the damaged area.



4. Mix SC 4000 and E-40 hardener for 2 minutes.



5. Apply first coat of adhesive to prepped surface. Let completely dry for 1 hour.



6. Apply "tack" coat to prepped surface and to the back of the repair strip.

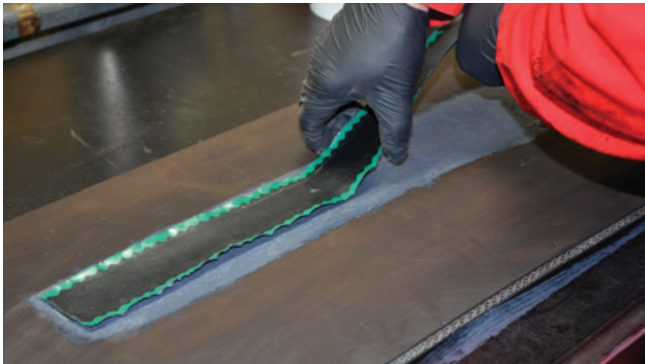
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7. Apply repair strip to damaged area making sure to apply the center first.



8. Use corrugated stitcher to bond, working from the center out.